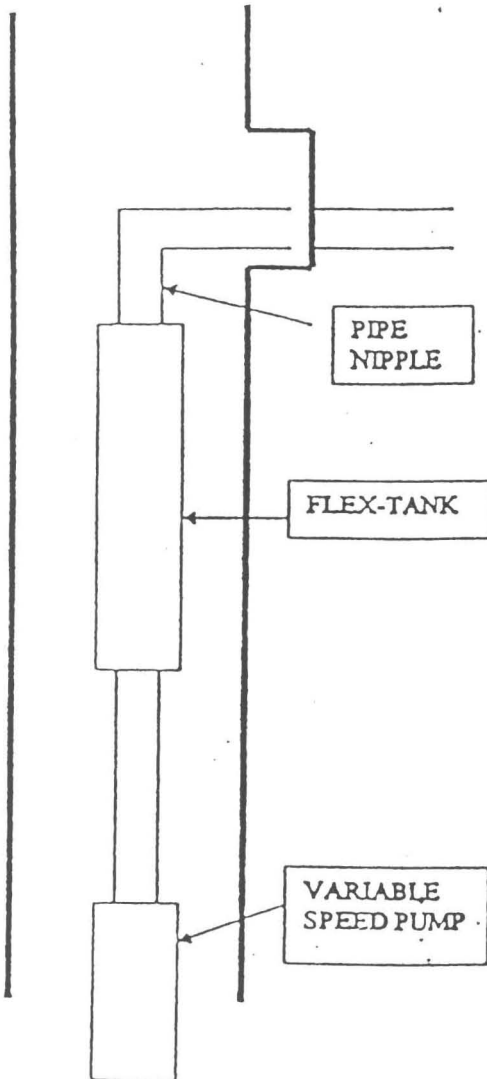


INSTALLATION INSTRUCTIONS MODEL FX-325
FLEX-TANK with Constant Pressure Pump
(Variable Speed)

FLEX-TANK can be installed with either end up. If a center discharge pitless is used then have the center discharge end of tank up. If a side discharge pitless is used then the off center end of tank is up.



1. FLEX-TANK can be either pre-charged prior to being placed in the well or it can be pre-charged after being placed in the well and before it is set on the pitless adaptor.
2. Determine operating pressure of water system and pre-charge FLEX-TANK to pump manufacturers recommended pre-charge.
3. Pump is set in the well and wired to manufacturers recommendation.
4. Install FLEX-TANK in the drop pipe string. Use holding strap on tank to hold tank while tank is pre-charged and pipe nipple and pitless adaptor is attached.
5. Install the pressure transducer in accordance with pump manufacturers instructions. If there is reference to the transducer being within 6' of the pressure tank, disregard. Since FLEX-TANK is directly in line there is no danger of water hammer.
6. Complete piping in accordance with all plumbing and electrical codes.
7. At start up, pump may not function properly until all air is removed from system. Cycle pump several times before any adjustments are made. Once pump is running normally, adjust according to manufacturers recommendation.
8. Attach information tag supplied to main shut off valve or electrical wire in well.

THANK YOU FOR INSTALLING THE FLEX-TANK. IF YOU HAVE ANY QUESTIONS CALL: IN-WELL TECHNOLOGIES AT 1 866 560-2867